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# Carbon Capture, Utilisation, and Storage Help to Achieve the Goal of Carbon Neutrality

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To achieve the goal of carbon neutrality within the planned timeline, it is urgent to build a technical system that comprehensively supports the transition from a "high carbon society" to a "carbon neutrality society". Carbon Capture, Utilisation, and Storage (CCUS) are all efficacious means to reduce carbon emissions and strengthen carbon sequestration while also serving as important technical assurances for countries to achieve carbon neutrality. This study provides an overview of the research progress and application cases of CCUS, H transportation, CO<sub>2</sub> network synthesis and integration, and related technical methods. The demonstrations of CCUS technology application and research progress can be summarised from the prism of capture performance assessment, utilisation approach research, environmental suitability inspection, etc. It evaluates the development of CO<sub>2</sub> transportation in relation to the transportation economy, transportation safety, and CO<sub>2</sub> recovery rate. The purpose of this study is to furnish a methodical reference for the construction of a carbon reduction system and promote the gradual realisation of carbon reduction goals in each stage.

# 1. Introduction

 $CO_2$  is one of the main greenhouse gases. According to the 2021 Global Meteorological Report issued by the World Meteorological Organisation, the emissions of greenhouse gases have reached the highest level in history. According to the annual analysis released by the Global Carbon Project, by 2020, civilisation will have released about 34 Gt of carbon dioxide into the atmosphere (Friedlingstein et al., 2020). This has brought far-reaching impacts on the global ecosystem and human society, including more frequent extreme weather phenomena, sea level rise, species extinction and other issues. In recent years, governments, enterprises and individuals have begun to take action to reduce carbon dioxide emissions, but more efforts and investment are still needed to address this global challenge. The research on Carbon Capture, Utilisation, and Storage (CCUS) is of great significance to the realisation of low-carbon emission reduction and the "carbon peaking and carbon neutrality" goal. CCUS refers to the intricate procedure of isolating CO<sub>2</sub> from industrial processes, energy utilisation or atmosphere and employing it through direct and indirect utilisation, as well as injecting it into the formation to achieve permanent emission reduction of CO<sub>2</sub>. CCUS, which is one of the key technologies to deal with global climate change, aims to capture, purify and recycle CO<sub>2</sub> from its source or store it underground so as to balance the negative impact of CO<sub>2</sub> on climate.

At present, many countries and regions in the world have built CCUS projects of different scales, which has a good prospect in solving the carbon emission problem. In their study, Wang et al. (2022) have presented an elaborate framework encompassing system modelling and safety risk assessment for integrated regional CCUS systems. By focusing on the various CCUS modules, Aspen Plus simulation-based regional CCUS system is constructed. They have proposed an integrated inherent safety index system to evaluate the risk characteristics involved in the integrated CCUS setup. CO<sub>2</sub> transportation is a key link that is closely related to CCUS. CO<sub>2</sub> pipeline transportation is one of the ways to transport captured CO<sub>2</sub> to the place of use or storage, and it serves as one of the three indispensable core links of carbon capture and storage technology.

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To enable relevant scientific researchers to efficiently and conveniently understand the above technologies and methods, this paper summarises the study progress and cases of CCUS,  $CO_2$  transportation,  $CO_2$  network synthesis and integration, aiming at reducing  $CO_2$  emissions, promoting green and low-carbon development, and providing a technical reference for the construction of a global carbon reduction system.

# 2. CCUS research progress and status

Modern industrial production is associated with many sources of  $CO_2$  emissions, including cement, steel, electric power, coal chemical industry and refineries. In response to the  $CO_2$  emission problem, various industries have been conducting research and exploring the options for the capture, utilisation and storage of  $CO_2$ . Each industry has formed a variety of technical methods for CCUS according to its own industry characteristics.

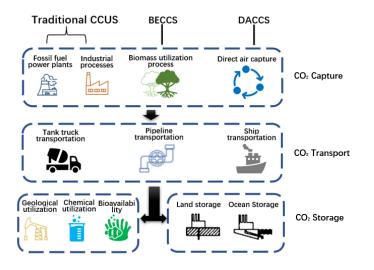


Figure 1: CCUS Technology Link (Luo et al., 2023)

# 2.1 Carbon capture

The primary source of  $CO_2$  emissions is the use of fossil fuels in power generation and industrial processes. In the power industry, according to the sequence of the carbon capture and combustion process, the traditional carbon capture methods mainly include pre-combustion capture, oxygen-enriched combustion and postcombustion capture. On the basis of traditional carbon capture technology, some carbon capture systems that are still under research and improvement have also been developed. For example, the coal gasification process directly affects the enrichment degree of  $CO_2$  and the energy consumption of capture in the subsequent process. A carbon capture power system that follows a hierarchical transformation of coal hydrocarbon components has been developed, and the concentration of  $CO_2$  before separation can reach about 50 %, providing the possibility of realising the low energy consumption capture of  $CO_2$ .

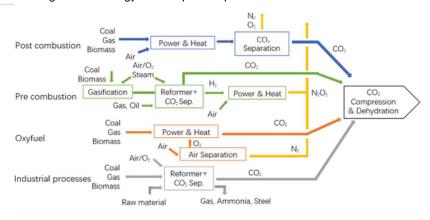


Figure 2: Overview of carbon capture processes and systems (Khan et al., 2023)

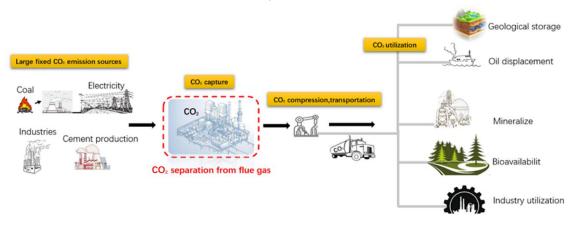
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Microalgae cultication for carbon capture and utilisation has become a sustainable and effective platform for reducing global greenhouse gas emissions while producing valuable biomass. In a recent study conducted by Oliva et al. (2023), two identical algal photobioreactors (PBRw and PBRp) were compared systematically using white and purple LED lights. The study has achieved a carbon removal rate of up to 98 %, and PBRp provided enhanced culture conditions, higher CO<sub>2</sub> removal rates and increased biomass production (up to 855 mg/d of dry algae biomass). The results proved the potential of this solution as a sustainable strategy to improve the applicability of algal photobioreactors in carbon capture and utilisation.

Indeed, carbon capture technology still has many potential for further development and improvement. With the advancement of science and technology, researchers may be able to invent an efficient, convenient and low-cost carbon capture technology.

#### 2.2 Carbon utilisation

 $CO_2$  utilisation refers to the process of realising resource utilisation of captured  $CO_2$  by means of engineering technology. According to the different engineering technology means, it can be divided into  $CO_2$  geological utilisation,  $CO_2$  chemical utilisation and  $CO_2$  biological utilisation.



# Figure 3: Carbon Capture, Utilisation and Storage (CCUS)

Methanol is becoming a carbon dioxide utilisation technology and hydrogen carrier, which can use captured carbon dioxide and hydrogen to produce methanol. Kim et al. (2022) conducted a comprehensive study to find the best way from the perspective of economy and environment, cost estimation, sensitivity analysis, uncertainty analysis and carbon footprint analysis for four methanol production situations with methanol production capacity of 1, 10, 20 and 50 t/d. The results show that compared with the unit methanol production cost of fossil fuel production (0.396 USD/kg), direct methanol production is more feasible than other situations.

Marra et al. (2022) employed the ASPEN PLUS® software to carry out simulations of the catalytic conversion of  $CO_2$ , and they utilised the composition of the  $CO_2$  absorption column solvent to perform the equilibrium calculation for enzymatic hydroxylation. To objective of their investigation was to assess the potential use of this solvent, enriched with bicarbonate, as a carbon vector in the enzymatic CCU process.

Using various carbon resources for mixed nutrient microalgae cultivation is a promising strategy that can increase biomass. Ma et al. (2023) characterised IC and OC consumption, chlorophyll fluorescence parameters, intracellular nicotinamide adenine dinucleotide phosphate content, and transcription changes of related genes. The results showed that IC was preferentially used, with 76 % of IC being consumed within 8 h. Subsequently, OC is the main carbon resource for fermentation. At 24 h, the cell density of IC group was 100 % higher than that of the group without IC. Real-Time Quantitative Polymerase Chain Reaction analysis confirmed this finding. These results clarify the carbon utilisation mechanism under mixed nutrition conditions, and provide clues for promoting the growth of microalgae by regulating carbon utilisation.

#### 2.3 Carbon sequestration

Carbon sequestration, also known as carbon storage, is the process of capturing carbon dioxide formed in fossil fuel power generation and industrial processes, and then storing these carbon so that it will not be discharged into the atmosphere. Carbon sequestration has strong potential in reducing carbon dioxide emissions in energy systems.

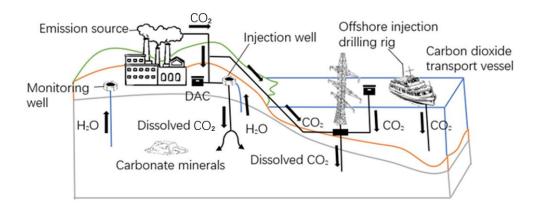


Figure 4: Carbon dioxide sequestration through mineral carbonisation

Carbon storage in geological structures is considered to be an important technology that can reduce the carbon intensity of industrial processes based on fossil fuels. Oyenowo et al. (2023) introduced a case study of geological carbon storage using formate solution as carbon-bearing water. The simulation results show that formate injection leads to a more stable oil-water displacement front. This is a significant advantage of using formate as a carbon carrier to control CCS risks associated with permeability heterogeneity and its impact on underground flow conditions.

The ideal non-collapse heated oil shale reservoir can maximise the preservation of pores and fractures. Niu et al. (2023) conducted an open thermal system experiment to combined with multi-scale visual statistics and quantitative testing. It is concluded that the displacement pressure, fracture pressure and overburden pressure of the surrounding rock determine the  $CO_2$  injection pressure. With regard to adsorption and free state, through the improved carbon storage potential formula, the maximum theoretical  $CO_2$  storage per unit volume of the depleted oil shale reservoir is estimated to be about  $0.261 \times 10^9$  t/km<sup>3</sup>. Therefore, the depleted oil shale reservoir is a suitable place to store carbon dioxide due to its huge storage potential.

Gathering carbon dioxide sources and sinks through hubs is a way to achieve large-scale deployment of CCS and extensive decarbonisation in the energy sector. A key factor for the success of the hub project is to find a suitable storage site to store these integrated emissions. Callas et al. (2022) developed a quantitative and standard-driven method to evaluate the potential applicability of depleted oil and gas reservoirs to carbon storage. The purpose of this study is to gain an in-depth understanding of the applicability of depleted reservoirs in various geological environments, match project specifications, and evaluate many potential sites to determine the most suitable place for safe storage.

#### 3. CO<sub>2</sub> network integration

Many examples of CCUS technologies are generally based on the CO<sub>2</sub> network comprehensive utilisation system, and the "bridge" connecting this comprehensive utilisation system - CO<sub>2</sub> transportation plays a vital role in it (Lu et al., 2020). The following summarises the transport details and optimisation cases of CO<sub>2</sub> transport.

#### 3.1 CO<sub>2</sub> transportation

The transportation of  $CO_2$  refers to the process of transporting captured  $CO_2$  to usable or storage sites. The modes of transportation include tank cars, ships, pipelines, etc. Generally, tank trucks are considered for small-scale and short-distance transportation, and pipeline transportation is preferred for long-distance large-scale transportation or CCUS industrial cluster. The selection of a specific transportation mode requires comprehensive consideration of the location and distance between the starting point and the end point of transportation,  $CO_2$  transportation volume,  $CO_2$  quality,  $CO_2$  temperature and pressure, transportation process cost, transportation equipment, etc.

For  $CO_2$  transportation, Cao et al. (2021) proposed a  $CO_2$  hydrate slurry transportation mode with the aim of the study of  $CO_2$  transportation in order to further reduce costs and improve transportability, a  $CO_2$  hydrate slurry transportation mode was proposed. A multiphase flow model combining the kinetic model of hydrate dissociation and the population balance model is established. The influence of hydrate dissociation on  $CO_2$  transport capacity is analysed, and it is concluded that hydrate dissociation can reduce the average viscosity of  $CO_2$  hydrate slurry flow, pressure drop and energy loss. The bubbles generated can accelerate the flow of  $CO_2$  hydrate slurry,

increase transportability, and reduce the risk of hydrate blockage due to agglomeration in the pipeline. In the study of Wang et al. (2023), X70 steel was selected, and the environment during supercritical CO<sub>2</sub> transportation was simulated with different O<sub>2</sub> and SO<sub>2</sub> contents by using high- temperature high- pressure slow strain rate tensile test (SSRT) and high -temperature high -pressure electrochemical test equipment. The research shows that the SCC sensitivity increases with the increase of SO<sub>2</sub> concentration, but the increased amplitude decreases. Based on the characteristics of hydrogen embrittlement fracture, the stress corrosion mechanism of supercritical CO<sub>2</sub> pipelines containing SO<sub>2</sub> and O<sub>2</sub> impurities was studied. Pantoleontos et al. (2021) established a CO<sub>2</sub> transportation network optimisation method, which is to develop a transportation level cost function for CO<sub>2</sub>: N<sub>2</sub> (96 %: 4 %) mixture within the range of 25-2,000 kg/s and 50-2,000 km, determine the best solar city to receive CO<sub>2</sub> and further convert it into fine chemicals, and draw the best route to present the minimum transportation and utilisation costs.

At present, this research direction is faced with such problems as improving the  $CO_2$  transportation safety monitoring system, reducing the ecological impact of transportation projects, and monitoring the safety and efficiency of transportation. New  $CO_2$  transport media and  $CO_2$  transport modes are emerging all over the world. The Americas initially formed a land transport network, and the offshore pipelines are mainly concentrated in the Nordic region. China's  $CO_2$  pipeline demonstration is still in its infancy.  $CO_2$  pipeline transport is mainly in the gas phase, and there is no long-distance  $CO_2$  supercritical phase transport pipeline. It is expected that research on large-scale supercritical transportation will be carried out in the future.

### 3.2 CO<sub>2</sub> network integration

Based on the rapid development and wide application of CO<sub>2</sub> transportation, the CO<sub>2</sub> network integration that has been constructed using it has played an outstanding role in carbon reduction, energy conservation and other aspects.

The environmental benefits of a carbon reduction system for a bioethanol distillery were investigated, considering both the geological viability and economic feasibility (Bonijoly et al., 2009). Through conducting CO<sub>2</sub> balance calculations, it has been demonstrated that the introduction of carbon capture and storage in the biomass energy system can significantly improve the CO<sub>2</sub> emission reduction potential for reducing CO<sub>2</sub> emission of the system and even achieve negative carbon emissions. Silva et al. (2018) developed and applied a method to design the best sugarcane B-BACCS-CO<sub>2</sub> network and two alternative concepts: one considers the multi-modal transport network of road and pipeline transportation, and the other considers multiple hub systems. The emission reduction cost results of the system include sensitivity analysis in the best and worst case between 32 and 87 USD/t of carbon dioxide. Yin et al. (2023) employed a distributed ground source heat pump heat storage system as a part of an integrated energy system to improve the utilisation efficiency of wind and solar energy. A balanced generalised learning prediction model considering various heterogeneous data is established for load forecasting, and the prediction accuracy is 96.12 %. Under the four conditions of low or high wind and solar power generation curves, carbon emissions will be reduced to at least 82.02 % of the original emissions.

The above case shows that the  $CO_2$  network comprehensive utilisation system focuses on improving the energy utilisation rate and taking into account the overall rationality of the system. In the development process of the  $CO_2$  network comprehensive utilisation system, it is developing towards multi-dimensional participation factors and detailed evaluation standards.

#### 4. Conclusions

This study reviewed the research status of CCUS and CO<sub>2</sub> network review. The findings indicate that CCUS technology has gained widespread application across various domains and has developed rapidly. CCUS technology represents an exceedingly efficacious way of man-made carbon sequestration. This article recommends that the worldwide carbon capture system is widely studied to achieve low energy consumption and efficient carbon capture, enriching and developing the use of methods and technologies of CO<sub>2</sub>. At the same time, the construction of carbon fixing facilities is popularised in coastal and other regions. And by optimising the CO<sub>2</sub> transportation method, the CO<sub>2</sub> comprehensive utilisation system is constructed. The application and development of various methods and technologies have regional characteristics. Therefore, in the carbon reduction work, localities need to be continuously trying to find the most suitable method to apply. This study believes that the CO<sub>2</sub> comprehensive utilisation system built with CCUS and CO<sub>2</sub> transportation has great potential for development. It is believed that in the forthcoming era, nations shall embrace the application of CCUS technology with greater magnitude, employing a more systematic approach to establish the required carbon reduction system. Through this progressive undertaking, the objectives of four distinct stages encompassing carbon control, carbon reduction, low-carbon, and neutralisation shall gradually come to fruition.

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