

Content

PLENARY LECTURES

BETTER SUSTAINABLE HYDROCARBON OXIDATION PROCESSES BY SHAKING UP THE FUNDAMENTALS 1

H. Pasman, A.C. Fernandez Giua, M. Silakova and M. Braithwaite

A PROGRESSIVE RISK ASSESSMENT PROCESS FOR A TYPICAL CHEMICAL COMPANY: RISK CLASSIFICATION, USING SIMPLE CALCULATION TOOLS FOR SCREENING TO ENSURE THAT MORE SEVERE RISKS RECEIVE THE DEEPER STUDIES AND MORE STRINGENT CONTROL REGIMES 7

R. Gowland

HSE MANAGEMENT

ON THE EVALUATION OF SAFETY MANAGEMENT SYSTEM PERFORMANCE THROUGH ORGANIZATIONAL FACTORS: THE CASE OF HANDLING DANGEROUS SUBSTANCES IN AIRPORTS 13

P. Machaira and G. Papadakis

EARTHQUAKE EARLY WARNING SYSTEMS FOR THE PROCESS INDUSTRY 19

E. Salzano, G. Fabbrocino, I. Iervolino and G. Manfredi

ALARM MANAGEMENT: A RATIONALISATION PROJECT AT SARAS REFINERY 25

L. Pedditz, E. Corrias, S. Sulis and L. Pilia

SPIonEXCEL A DEVELOPERS TOOL FOR LIFE CYCLE ASSESSMENT 31

D. Sandholzer and M. Narodoslawsky

A SUPPORT METHODOLOGY FOR DECISION MAKING OF INDUSTRIAL FACILITY LOCATION 37

M. Alberti, F. Marciano, D. Rossi and G. Tomasoni

PSA IN DYNAMIC PROCESS SYSTEM THROUGH INTEGRATED DYNAMIC DECISION ANALYSIS 43

M. Demichela, R. Galvagni and N. Piccinini

A FUNCTIONAL APPROACH TO HAZOP STUDIES 49

N.L. Rossing, M. Lind, J. Petersen, S.B. Jorgensen and N. Jensen

APPLYING LOPA METHODOLOGY FOR SIL DETERMINATION: A WORKED EXAMPLE 55

P. Fanelli

IMPACT OF SAFETY CULTURE ON LAYERS OF PROTECTION 65

D. Hochheimer, S. Lemkowitz, J. Gort, M. Boers and H. Pasman

RISK ASSESSMENT AND MANAGEMENT

DUST EXPLOSION VENTING: EN STANDARD 14491 VS. VDI-GUIDELINE 3673	71
R. Siwek and K. van Wingerden	
AP CODE: EVALUATION OF DUST EXPLOSION HAZARD	77
A. Di Benedetto and P. Russo	
USING EXPLOSION DIAGRAMS FOR ESTIMATION OF THE EXPLOSION LIMITS OF BIOGAS MIXTURES	83
M. Molnarne and V. Schroeder	
TOWARDS A UNIFIED APPROACH FOR THE ASSESSMENT OF ANTHROPOGENIC AND NATURAL HAZARDS	89
D. Manca and S. Colombo	
DANGEROUS GOOD TRANSPORTATION: SIMULATION OF A FIRE ACCIDENT OCCURRING IN A TUNNEL	95
P. Ciambelli, M.G. Meo, P. Russo and S. Vaccaro	
DOMINO EFFECTS IN PROCESS INDUSTRY INDUCED BY EARTHQUAKES	101
S. Di Cave and L.G. Luccone	
EQUIPMENT VULNERABILITY MODELS FOR THE ASSESSMENT OF DOMINO HAZARD	107
V. Cozzani and E. Salzano	
TERRORIST ATTACKS IN URBAN AREAS: ANALYSIS OF INCIDENTAL SCENARIOS IN THE TRANSPORT OF DANGEROUS GOODS	113
G. Maschio, R. Lisi and M.F. Milazzo	
ASSESSING INHERENT OCCUPATIONAL HEALTH HAZARDS DURING THE CONCEPTUAL DESIGN PHASE	119
M. Hassim, D.W. Edwards and M. Hurme	
PROPOSAL OF GUIDELINES FOR RISK ANALYSIS OF LNG REGASIFICATION PLANTS	125
S. Di Cave and L.G. Luccone	
HAZARD IDENTIFICATION AND RISK ASSESSMENT IN AN INTENSIFIED "HEAT EXCHANGER/REACTOR"	133
W. Benaissa, S. Elgue, N. Gabas, M. Cabassud and D. Carson	
ON THE CLASSIFICATION AND THE PRIORITIZATION OF ENVIRONMENTAL IMPACT RISK ON SOIL, WATER AND GROUNDWATER FROM MAJOR ACCIDENTS IN PROCESS, MINING, EXTRACTIVE AND ORE-PROCESSING INDUSTRIES	139
R. Benintendi, G. Dolcetti, S. Grimaz and S. Piazzi	
RISK ASSESSMENT FOR THE CONSTRUCTION PHASE ACTIVITIES	145
R. Garofoli and S. Senni Buratti	

PROBABILISTIC SEISMIC RISK ASSESSMENT OF ATMOSPHERIC STORAGE TANKS	153
G. Antonioni, V. Cozzani and G. Spadoni	
COMPARISON BETWEEN EXPERIMENTAL DATA AND CFD SIMULATIONS OF A CONTINUOUS HEAVY GAS PLUME IN AN ATMOSPHERIC WIND TUNNEL	159
F. Scargiali, F. Grisafi, M. Ayrault and A. Brucato	
LARGE EDDY SIMULATION OF HYDROGEN RELEASES IN CONFINED AND OPEN ATMOSPHERE	165
V. Molkov, D. Makarov and A. Dahoe	
OIL & GAS INDUSTRY: CFD SIMULATION AND ITS APPLICATION IN SAFETY MANAGEMENT	171
F. Podenzani, N. Mancini, A. Bennardo, V. Piccolo, P. Blotto and L. Frattini	
CONSEQUENCE MODELS ASSESSMENT: A COMPARISON AMONG THE CODES MOST WIDELY USED IN ITALY	177
S. Ditali, R. Fiore, C. Cerruti and V. Colombari	
STRATIFIED PROPANE-AIR EXPLOSIONS OF GLOBAL CONCENTRATION OUTSIDE NORMAL FLAMMABILITY LIMITS	185
S.K. Willacy, H.N. Phylaktou, G.E. Andrews, R.M. Kasmani and G. Ferrara	
SAFETY IN ETHOXYLATION PROCESSES: A PRELIMINARY CONSEQUENCE-BASED ANALYSIS OF THREE SEMI-BATCH REACTORS	191
E. Salzano and M. Di Serio	
BATCH SALICYLIC ACID NITRATION BY NITRIC ACID/ACETIC ACID MIXTURE UNDER ISOTHERMAL AND ISOPERIBOLIC CONDITIONS	197
R. Andreatti, V. Caprio, I. Di Somma and R. Sanchirico	
SAFETY ISSUES RELATING PERACETIC ACID DECOMPOSITION. AN ACCIDENTAL RELEASE ANALYSIS	203
A. Tinaburri	
ANALYSIS OF DUST EXPLOSION IN THE PRODUCTION OF BIOMASSES	209
E. Salzano, R. Sanchirico and C. Mariani	
QUANTITATIVE PROBABILISTIC SEISMIC RISK ANALYSIS OF STORAGE FACILITIES	215
A. Di Carluccio, I. Iervolino, G. Manfredi, G. Fabbrocino and E. Salzano	
PROPAGATION OF PREMIXED FLAMES AROUND OBSTACLES	221
V. Di Sarli, G. Russo and A. Di Benedetto	
TOXICITY OF UNWANTED INTERMEDIATES AND PRODUCTS DURING ACCIDENTAL THERMAL DECOMPOSITION OF CHEMICALS	227
R. Andreatti, A. Pollio and R. Sanchirico	
ESTABLISHED KNOWLEDGE AND OPEN ISSUES IN EMERGENCY PLANNING AND ACCIDENT RESPONDING	233
D. Manca and S. Brambilla	

THE DYNAMIC CONTRIBUTION OF EXPLOSION TO DOMINO EFFECTS	239
E. Salzano, A. Sari and D. John	
SELF ACCELERATING GAS FLAMES IN LARGE VENTED EXPLOSION VOLUMES THAT IS NOT ACCOUNTED IN CURRENT VENT DESIGN	245
R.M. Kasmani, S.K. Willacy, H.N. Phylaktou and G.E. Andrews	
THE RISK OF OCCUPATIONAL ACCIDENTS ASSESSED THROUGH A "FUZZY" APPROACH	251
S. Mure', M. Demichela and N. Piccinini	

PROCESS DEVELOPMENT FOR SUSTAINABLE ENVIRONMENT

A SUSTAINABLE APPROACH SPECIALLY DEVELOPED FOR THE OPENCAST EXTRACTIVE ACTIVITIES: SOME PROPOSALS AS UNDER EVALUATION IN REGIONE LOMBARDIA	257
C. Cigna, A. Di Gregorio, I. Fava, E. Lovera, M. Patrucco, D. Savoca and C. Secchi	
WASTE MINIMISATION AND UTILISATION IN PHOSPHORIC ACID INDUSTRY	263
J. Klemes , I. Bulatov, P. Seferlis, E. Koltsova, P. Kapustenko and M. Zhekeyev	
ENZYMATIC SYNTHESIS OF BIODIESEL	269
M. Di Lorenzo and P. Pirozzi	
ON INFORMATION INFRASTRUCTURE FOR SAFETY-CONSCIOUS DESIGN AND OPERATION OF CHEMICAL PROCESSES	275
Y. Naka, H. Seki, K. Tazawa and K. Kawamura	
INHERENT SAFETY OF ALTERNATIVE TECHNOLOGIES FOR HYDROGEN STORAGE	281
G. Landucci, C. Nicolella, S. Zanelli and V. Cozzani	
PROCESS SAFETY AND ENVIRONMENTAL CALCULATIONS IN A FLOWSHEET SIMILATOR	287
K. Jakobsson, F. Roswall, M. Soderstrom, H. Laavi, K. Keskinen and J. Aittamaa	
LIFECYCLE ASSEMENT OF PROCESS CONCEPTS	293
K. Cziner, M. Hassim and M. Hurme	
THERMALLY SAFE OPERATION OF LIQUID-LIQUID SEMIBATCH REACTORS: DEVELOPMENT AND USE OF THE TEMPERATURE DIAGRAMS	299
F. Maestri and R. Rota	
MITIGATION OF VENTING OF GAS EXPLOSIONS THROUGH RELIEF PIPES	305
G. Ferrara, G. Russo, A. Di Benedetto and E. Salzano	
HSE MANAGEMENT SYSTEM IN DESIGN OF POLYOLEFIN PLANTS	311
S. Belsito	

CO-MONITORING: AN EARLY DETECTION SYSTEM OF IGNITION SOURCES IN SPRAY DRIERS	319
P. Lerena, H. Fierz, H. Angly and M. Durrer	
ON THE PROTECTION OF PROCESS EQUIPMENT FROM FIRE EXPOSURE. A STUDY ON THE EFFECT OF DIFFERENT MEANS OF PROTECTION	325
G. Berge	
PROCESS EQUIPMENT EXPOSED TO FIRE. A CASE STUDY ON THE BEHAVIOR OF A FIRE EXPOSED LNG SEGMENT	331
A. Klavenes and G. Berge	
MONITORING OF EMISSIONS IN ATMOSPHERIC AIR FROM THE LEAD PLANT IN KCM - SA, BULGARIA	337
B. Boyanov, M. Chalakov and T. Markova	
ANALISYS OF PHENOL AND ALKYLPHENOLS IN COAL TAR FROM BRAZILIAN CERAMIC INDUSTRIES	343
E. Caramao and I. Nascimento	
STUDY OF NITROGEN ORGANIC COMPOUNDS IN LANDFILL LEACHATE	349
P. Schossler, C. Von Muhlen, E. Caramao and I. Nascimento	
SYNTHESIS AND CHARACTERIZATION OF THE NEW POLYMERIC CHELATOR WITH POTENTIAL APPLICATIONS IN WASTEWATER TREATMENTS	355
A.M. Albu, M. Mocioi, C. Mateescu and G. Voicu	
NEW FUNCTIONALIZED POLYPHOSPHAZENES IN INTERACTION WITH DILUTED SOLUTIONS OF D METALS	361
R.S. Mateescu, I. Viezure, M. Mocioi and C. Guran	
THE EVALUATION OF THE INHERENT SAFETY OF SUBSTANCES IN THE LOSS OF CONTROL OF CHEMICAL PROCESSES	367
F. Barontini, P. Morra, A. Tugnoli and V. Cozzani	
AN APPROACH BASED ON INTEGRATED CALORIMETRIC TECHNIQUES FOR THE ANALYSIS OF ETHYL DIAZOACETATE DECOMPOSITION	373
C. Ampelli, F. Barontini, V. Cozzani, S. De Gaetano, D. Di Bella and G. Maschio	
INDUSTRIAL SUCTION SYSTEM FOR HAZARDEOUS GAS AND VAPOR ATMOSPHERES	379
R. Siwek and M. Bokesch	

IMPACT OF THE LEGISLATION

IMPLEMENTATION OF THE ATEX DIRECTIVE 99/92/EC AND A PRACTICAL METHODOLOGY FOR EXPLOSION RISK ASSESSMENT IN EXISTING PLANTS	385
R. Perbal and L. Fernie	
SEMIQUANTITATIVE ANALYSIS FOR ASSESSMENT OF EXPLOSION RISK FOR WORKERS - APPLICATION OF THE REQUIREMENTS OF THE ATEX DIRECTIVE	391
T. Pezzo, D. Vannucci and G. Uguccioni	
ATEX-CERTIFICATION OF EXPLOSION PROTECTION SYSTEMS	397
K. van Wingerden and R. Siwek	
A COMPREHENSIVE APPROACH TO MODELLING EXPLOSION PHENOMENA WITHIN ATEX 1999/92/CE DIRECTIVE	403
R. Benintendi, G. Dolcetti, S. Grimaz and C. Iorio	
METHODOLOGICAL APPROACH FOR THE ASSESSMENT OF SAFETY REPORTS IN THE FRAMEWORK OF IMPLEMENTATION OF "SEVESO II" IN GREECE	409
M. Stampouli and G. Papadakis	
APPLIED EMERGENCY PLANNING FOR MUNICIPALITIES WITH SEVESO II DIRECTIVE INDUSTRIAL ACTIVITIES	415
S. Caragliano and D. Manca	
ARAMIS: AN INTEGRATED RISK ASSESSMENT METHODOLOGY FOR SEVESO PLANTS	421
O. Salvi and B. Debray	
LIFE WITH IPPC - AN INDUSTRY PERSPECTIVE FROM THE UK	427
P. Shields	
RISK OF FIRE IN PROCESS INDUSTRY. PROGRESS IN LEGISLATION AND STANDARD DEVELOPMENT ON THE NORWEGIAN CONTINENTAL SHELF	433
H. Olstad and G. Berge	